

Material - ASTM A351 CF3

Standard Specification for Castings, Austenitic, for Pressure-Containing Parts

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A351 / 351M Castings, Austenitic, for Pressure-Containing Parts

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Solution Annealing	
Silicon	Si %	2.000 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	17.000 - 21.000		
Nickel	Ni %	8.000 - 12.000		
Molybdenum	Mo %	0.500 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	485 min.
			Yield Strength in Mpa	205 min.
			Elongation in %	35 min.
			Reduction of Area in %	-
			Hardness in BHN	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A743 CF3	ASTM	USA	Casting
304L	AISI	USA	Bar, Wire, Strip, Plate, Sheet and Forging
1.4306	DIN	Germany	Cold Rolled, Strips, Slit Coils and Sheets
1.4307	EN	European Union	Rod, Bars, Wire and Forging
304 S 11	BS	British	Bright Bars, Hot Rolled and Cold Rolled Coil
SUS 304L	JIS	Japan	Hot Rolled Equal Leg Angles
04CH18N10	GOST	Russia	Pipes, Fittings, Bar, Sheet and Forging

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